

## Transfer of Corrugator Schedules to the Host

Version 3.40

Field No.	Description	A/N	Length (Bytes)	Offset	Remarks
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### Combination Information

1	Transaction Type	N	1	0	
2	Sequence Number	N	3	1	
3	Corrugator Program Number	N	4	4	
4	Combination Number	N	2	8	
5	Corrugator Code	A	3	10	
6	Paper Size	N	4	13	(mm)
7	Quality Code	A	12	17	
8	Flute Type	A	3	29	
9	Laminated Fluting	B/N	3	32	
10	Material Combination (Papers)	A	70	35	*
11	Starting Date	N	8	105	(DDMMYYYY)
12	Starting Time	N	4	113	(HHMM)
13	Ending Date	N	8	117	
14	Ending Time	N	4	125	
15	Production Time (duration)	N	4	129	(HHMM)
16	Scheduled Linear Meters	N	6	133	
17	Actual Linear Meters	N	6	139	
18	Trim	A	4	145	(mm)
19	Comments	N	50	149	
20	Reserved	A	21	199	

### Order Information (section repeated three times)

21	Number out on the Corrugator	N	1	220	
22	Order No.	A	10	221	
23	Part No.	A	4	231	
24	Reserved	A	1	235	
25	Customer Name	A	24	236	
26	Ordered Quantity	N	6	260	
27	Number out on the Conversion Machines	N	2	266	
28	Sheet Width	N	4	268	
29	Sheet Length	N	4	272	
30	Number of sheets scheduled	N	6	276	
31	Number of sheets produced	N	6	282	
32	Position on Corrugator	N	1	288	
33	Cut-off / Take-off	N	1	289	
34	Machine Code of the first conversion machine	A	6	290	
35	Reserved	N	24	296	



**Transfer of Corrugator Schedules to the Host** Extended

Field No.	Description	A/N	Length (Bytes)	Offset	Remarks
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**Combination Information**

1	Transaction Type	N	1	0	
2	Sequence Number	N	3	1	
3	Corrugator Program Number	N	4	4	
4	Combination Number	N	2	8	
5	Corrugator Code	A	3	10	
6	Paper Size	N	4	13	(mm)
7	Quality Code	A	12	17	
8	Flute Type	A	3	29	
9	Laminated Fluting	B/N	3	32	
10	Material Combination (Papers)	A	70	35	*
11	Starting Date	N	8	105	(DDMMYYYY)
12	Starting Time	N	4	113	(HHMM)
13	Ending Date	N	8	117	
14	Ending Time	N	4	125	
15	Production Time (duration)	N	4	129	(HHMM)
16	Scheduled Linear Meters	N	6	133	
17	Actual Linear Meters	N	6	139	
18	Trim	A	4	145	(mm)
19	Comments	N	50	149	
20	Reserved	A	21	199	

**Order Information (section repeated three times)**

21	Number out on the Corrugator	N	1	220	
22	Order No.	A	10	221	
23	Part No.	A	4	231	
24	Reserved	A	1	235	
25	Customer Name	A	24	236	
26	Ordered Quantity	N	6	260	
27	Number out on the Conversion Machines	N	2	266	
28	Sheet Width	N	4	268	
29	Sheet Length	N	4	272	
30	Number of sheets scheduled	N	6	276	
31	Number of sheets produced	N	6	282	
32	Position on Corrugator	N	1	288	
33	Cut-off / Take-off	N	1	289	
34	Scores	N	48	290	(12x4)
35	Special Scores	B/A	11	338	(11x1)
36	Teartapes	N	12	349	(3x4)
37	Machine Code of the first Conversion Machine	A	6	361	
38	Reserved	A	53	367	



<b>Transfer of Corrugator Schedules to the Host</b>	4 Flute
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Field No.	Description	A/N	Length (Bytes)	Offset	Remarks
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<b>Combination Information</b>
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1	<i>Transaction Type</i>	N	1	0	
2	<i>Sequence Number</i>	N	3	1	
3	<i>Corrugator Program Number</i>	N	4	4	
4	<i>Combination Number</i>	N	2	8	
5	<i>Corrugator Code</i>	A	3	10	
6	<i>Paper Size</i>	N	4	13	(mm)
7	<i>Quality Code</i>	A	12	17	
8	<i>Flute Type</i>	A	4	29	
9	<i>Laminated Fluting</i>	B/N	4	33	
10	<i>Material Combination (Papers)</i>	A	90	37	
11	<i>Starting Date</i>	N	8	127	(DDMMYYYY)
12	<i>Starting Time</i>	N	4	135	(HHMM)
13	<i>Ending Date</i>	N	8	139	
14	<i>Ending Time</i>	N	4	147	
15	<i>Production Time (duration)</i>	N	4	151	(HHMM)
16	<i>Scheduled Linear Meters</i>	N	6	155	
17	<i>Actual Linear Meters</i>	N	6	161	
18	<i>Trim</i>	A	4	167	(mm)
19	<i>Comments</i>	N	50	171	
20	<i>Reserved</i>	A	21	221	

<b>Order Information (section repeated three times)</b>
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21	<i>Number out on the Corrugator</i>	N	1	242	
22	<i>Order No.</i>	A	10	243	
23	<i>Part No.</i>	A	4	253	
24	<i>Reserved</i>	A	1	257	
25	<i>Customer Name</i>	A	24	258	
26	<i>Ordered Quantity</i>	N	6	282	
27	<i>Number out on the Conversion Machines</i>	N	2	288	
28	<i>Sheet Width</i>	N	4	290	
29	<i>Sheet Length</i>	N	4	294	
30	<i>Number of sheets scheduled</i>	N	6	298	
31	<i>Number of sheets produced</i>	N	6	304	
32	<i>Position on Corrugator</i>	N	1	310	
33	<i>Cut-off / Take-off</i>	N	1	311	
34	<i>Scores</i>	N	48	312	(12x4)
35	<i>Special Scores</i>	B/A	11	360	(11x1)
36	<i>Teartapes</i>	N	12	371	(3x4)
37	<i>Machine Code of the first Conversion Machine</i>	A	6	383	
38	<i>Reserved</i>	A	53	389	

## Comments

Field	Remarks
<b>1</b>	<p>The Transaction Type reflects the action in the Program Memory that leads to this record.</p> <ul style="list-style-type: none"> <li>1 new program (and starting time)</li> <li>2 change of starting time</li> <li>3 program recalled or un-numbered</li> <li>4 run has been produced</li> </ul> <p>In the case of type 3, only the program and run number will be present (but other fields may also contain valid information).</p>
<b>9</b>	<p>The field <b>Laminated Fluting</b> is normally empty (blank).</p> <p>If one of the three bytes is the number <math>n</math> (normally 2), then the paper in the corresponding single facer is used <math>n</math> times.</p> <p>For example, if the Flute Type is <code>_B_</code> and the field Laminated Fluting contains <code>_2_</code>, then the fluting in the B-flute single facer is used two times (the 4th paper in the field Material Combination containing seven papers).</p>
<b>4 Flute Mode</b>	<p>Generally: The record layout of the 4 Flute Mode has to be selected in the installation parameters (CLDATA mode) separately. In the 4 Flute Mode the CLDATA file contains the following enlarged fields no. 8,9 and 10 compared to the "Extended mode"</p>

### Values "for information only"

In certain fields, values are given for information only. PC-Topp cannot guarantee that if those values are changed by the user after the transfer, the new values will be transferred. These fields are marked with an asterisk (\*).

### Record Length

If a setup contains only one or two orders, then the fields corresponding to the other orders remain blank. In order to avoid the transfer of such useless data, trailing blanks may be truncated. This results in a variable record length.