
P C - T O P P . N E T D O C U M E N T A T I O N

Multi Machine Terminal

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◆ **Function**

The Multi Machine Terminal gives an overview of special machines in the plant. It has been designed for machines with very long orders running for many hours or even days with only few downtimes and breaks, e.g. manual stitchers or slitter scorers etc. The Multi Machine Terminal is a program applicable for orders that don't need to be permanently monitored.

In opposite to the Machine Terminal program the Multi Machine Terminal has no counter. So, the end of an order and any other interruptions of production have manually to be confirmed. Data entered in the Multi Machine Terminal is transferred to the statistics.

User Interface

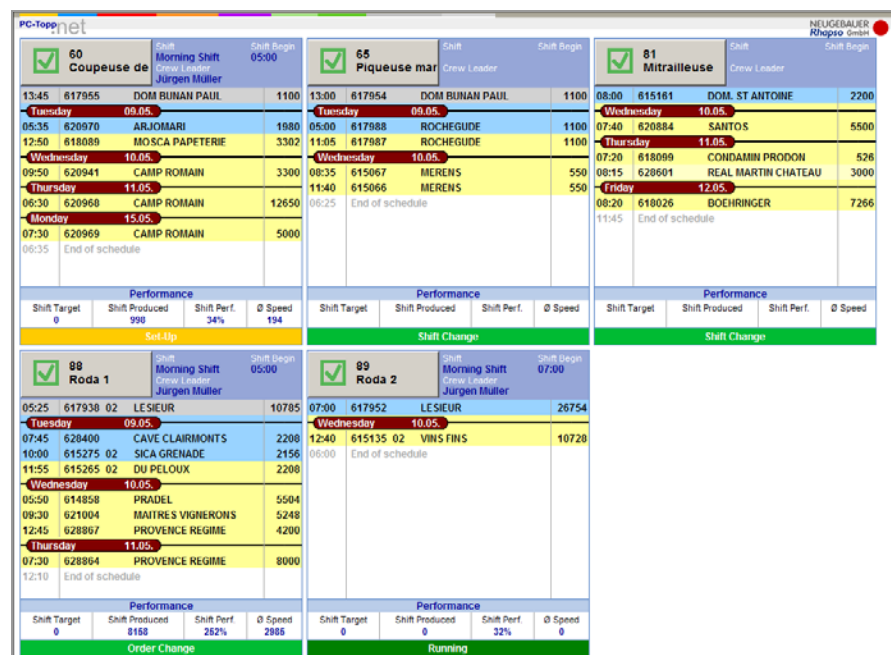


Fig. 1: The Multi Machine Terminal Overview

Overview Mode

Several machines can be displayed on the screen. On each machine you can see a finished order (grey), the running order (blue) and the scheduled orders (yellow). On top there is a display of shift information such as shift begin and crew leader.

Single Machine Mode

By clicking on a machine code button (see overview, on top on the left of any machine window) the machine in question is enlarged. The status of a machine is displayed on top to the right. See machine Roda 2 running:



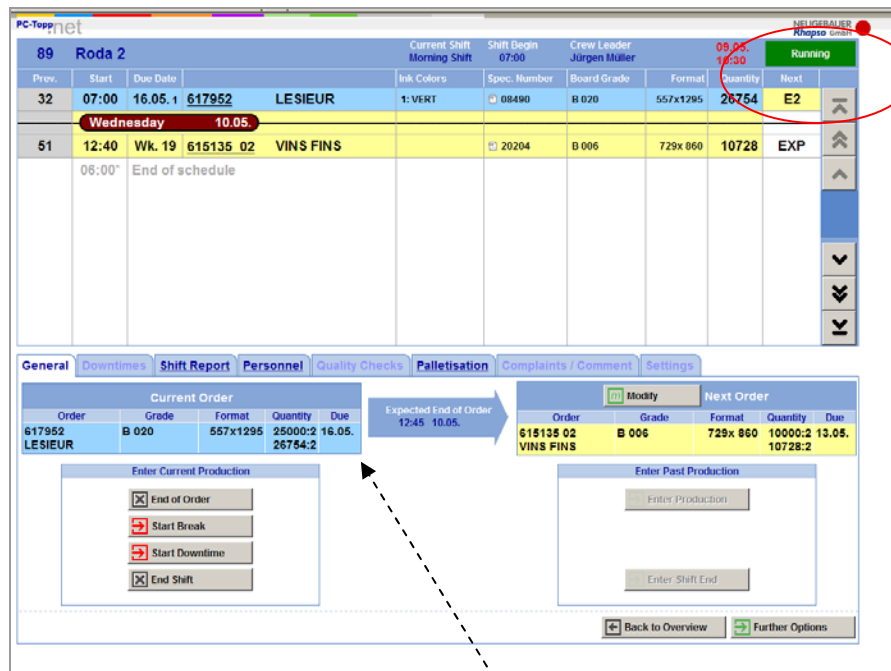


Fig. 2

The current order is displayed on top and, in detail, bottom left. The expected end of the current order is visible on the blue arrow in the middle. The order scheduled next (yellow) is displayed bottom right.

Under the current and the next order you can see two menus, "Enter Current Production" referring to the running order and "Enter Past Production" referring to any order for which you want to enter production data (according to history).

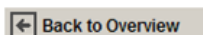
The "Enter Current Production" Menu:

- End of Order
- Start Break
- Start Downtime
- End Shift

The "Enter Past Production" Menu

(inactive as long as order in question is running):

- Enter Production
- Enter Shift End



To return to the overview please click this button.

Additional Features

In the middle of the screen, there are some Tabs for leading to additional features.

SHIFT REPORT → Display of Production Statistics (DOS)

PERSONNEL → Staff Time Registration

PALLETISATION → PRINT LABELS feature (see p.20)

Normal Operating

Start Shift

The screenshot displays the 'PC-Toppnet' software interface. At the top, it shows '65 Piqueuse manuelle' and 'Current Shift' information. Below this is a table of production orders with columns for 'Prev.', 'Start', 'Due Date', 'Ink Colors', 'Spec. Number', 'Board Grade', 'Format', 'Quantity', and 'Next'. The table lists orders for Tuesday (09.05.) and Wednesday (10.05.).

Prev.	Start	Due Date	Ink Colors	Spec. Number	Board Grade	Format	Quantity	Next		
30	13:00	02.05.1	617954	DOM BUNAN PA...	1: ROUG	11524	B 020K	419x1335	1100	E1
Tuesday 09.05.										
30	05:00	09.05.3	617988	ROCHEGUDE		08466	BC 050	1151x2206	1100	EXP
31	11:05	09.05.3	617987	ROCHEGUDE		32013	BC 040K	916x2266	1100	EXP
Wednesday 10.05.										
31	08:35	09.05.3	615067	MERENS	1: ROUG	19635	BC 030K	1261x2916	550	EXP
31	11:40	09.05.3	615066	MERENS	1: ROUG	27182	BC 030K	1171x2956	550	EXP
06:25+ End of schedule										

Below the table, there are tabs for 'General', 'Downtimes', 'Shift Report', 'Personnel', 'Quality Checks', 'Palletisation', 'Complaints / Comment', and 'Settings'. The 'Shift Report' tab is active, showing 'Current Order' and 'Next Order' details. The 'Current Order' section includes a table with columns for 'Order', 'Grade', 'Format', 'Quantity', and 'Due'. The 'Next Order' section includes a table with columns for 'Order', 'Grade', 'Format', 'Quantity', and 'Due'. There are also buttons for 'Start Next Order', 'Start Shift', 'Back to Overview', and 'Further Options'.

Fig. 3

As soon as a staff member arrives at the machine he has to log in as follows:

1. To start the shift please click START SHIFT
(The time of SHIFT BEGIN is pre-set)
2. Select a crew leader
3. The crew no. is pre-set
4. Click on SAVE

Start Shift With Running Order

If an order has not been finished in the preceding shift, it keeps its state as current order.

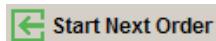
Current Order				
Order	Grade	Format	Quantity	Due
617988	BC 050	1151x2206	1000:1	09.05.
ROCHEGUDE			1100:1	

Fig. 4

Press START SHIFT.

Start Shift With out Running Order:

If there is no current order but only the next order you have to press START NEXT ORDER.



The ORDER CHANGE screen appears:

The screenshot shows a production schedule for 'Piqueuse manuelle' on Tuesday, 09.05., and Wednesday, 10.05. The schedule includes orders for ROCHEGUDE and MERENS. Below the schedule, there are tabs for 'General', 'Downtimes', 'Shift Report', 'Personnel', 'Quality Checks', 'Palletisation', 'Complaints / Comment', and 'Settings'. The 'Current Order' section shows the selected order: 617988, BC 050, 1151x2206, 1000:1, 09.05. The 'Next Order' section shows the next order: 617988, BC 050, 1151x2206, 1000:1, 09.05. There are buttons for 'Start Next Order', 'Enter Current Production', 'Enter Past Production', 'Start Break', 'Start Downtime', 'End Shift', and 'Enter Shift End'. At the bottom, there are buttons for 'Back to Overview' and 'Further Options'.

Fig. 5

Press START NEXT ORDER. The SET-UP screen appears.

Prev.	Start	Due Date	Order	Ink Colors	Spec. Number	Board Grade	Format	Quantity	Next
	13:00	02.05.1	617954	DOM BUNAN PA...	1: ROUG	11524	B 020K	419x1335	1100
Tuesday 09.05.									
	05:00	09.05.3	617988	ROCHEGUDE		08466	BC 050	1151x2206	1100
Wednesday 10.05.									
	06:35	09.05.3	617987	ROCHEGUDE		32013	BC 040K	916x2266	1100
	12:25	09.05.3	615067	MERENS	1: ROUG	19635	BC 030K	1261x2016	550
Thursday 11.05.									
	07:10	09.05.3	615066	MERENS	1: ROUG	27182	BC 030K	1171x2956	550
	10:15	End of schedule							

Current Order					Expected End of Order	Next Order				
Order	Grade	Format	Quantity	Due		Order	Grade	Format	Quantity	Due
617988	BC 050	1151x2206	1000:1	09.05.1100:1	06:35 10.05.	617987	BC 040K	916x2266	1000:1	09.05.1100:1

Fig. 6

- Press START RUN. "SET-UP" disappears, the order is running. END OF ORDER is displayed:

Prev.	Start	Due Date	Order	Ink Colors	Spec. Number	Board Grade	Format	Quantity	Next
	07:00	16.05.1	617952	LESIEUR	1: VERT	08490	B 020	557x1295	26754
Wednesday 10.05.									
	12:40	Wk. 19	615135_02	VINS FINS		20204	B 006	729x 860	10728
	06:00*	End of schedule							

Current Order					Expected End of Order	Next Order				
Order	Grade	Format	Quantity	Due		Order	Grade	Format	Quantity	Due
617952	B 020	557x1295	25000:2	16.05.26754:2	12:45 10.05.	615135 02	B 006	729x 860	10000:2	13.05.10728:2

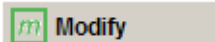
Fig. 7

Changing the Order Sequence

Next Order

If the order displayed on the right is *not* the next order there are 3 different possible scenarios:

Example I: The next order is scheduled on the machine in question, but not as next order:



a) Click MODIFY. A black frame appears marking the schedule.

Prev.	Start	Due Date	Order	Ink Colors	Spec. Number	Board Grade	Format	Quantity	Next	
	13:00	02.05.1	617954	DOM BUNAN PA...	1: ROUG	11524	B 020K	419x1335	1100	E1
Tuesday 09.05										
	05:00	09.05.3	617988	ROCHEGUDE		08466	BC 050	1151x2206	280	EXP
	08:40	09.05.3	617987	ROCHEGUDE		32013	BC 040K	916x2266	1100	EXP
Wednesday 10.05										
	06:30	09.05.3	615067	MERENS	1: ROUG	19635	BC 030K	1261x2916	550	EXP
	09:35	09.05.3	615066	MERENS	1: ROUG	27182	BC 030K	1171x2956	550	EXP
	12:20	End of schedule								

Select Next Order

Please click on the order you want to run next in the order list above.

Current Order				Next Order			
Order	Grade	Format	Qu	Grade	Format	Quantity	Due
				040K	916x2266	1000:1	09.05.1100:1

Fig. 8

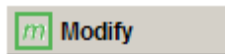
Select the order you want to run next order by *directly* clicking on it (here: MERENS 615066, at last position of the schedule):

65 Piqueuse manuelle				Current Shift	Shift Begin	Crew Leader	09.05.08:45		Order Change	
Prev.	Start	Due Date		Morning Shift	05:00	Michael Schwarz				
30	13:00	02.05.1	617954	DOM BUNAN PA...	1: ROUG	11524	B 020K	419x1335	1100	E1
Tuesday 09.05.										
30	05:00	09.05.3	617988	ROCHEGUDE		08466	BC 050	1151x2206	280	EXP
31	08:40	09.05.3	615066	MERENS	1: ROUG	27182	BC 030K	1171x2956	550	EXP
31	11:45	09.05.3	617987	ROCHEGUDE		32013	BC 040K	916x2266	1100	EXP
Wednesday 10.05.										
31	09:35	09.05.3	615067	MERENS	1: ROUG	19635	BC 030K	1261x2916	550	EXP
	12:20	End of schedule								

Current Order					Next Order				
Order	Grade	Format	Quantity	Due	Order	Grade	Format	Quantity	Due
					615066	BC 030K	1171x2956	500:1	09.05.550:1
					MERENS				

Fig. 9: The MERENS order has been inserted.

Example II: The next order you want to select is not located on the machine where you are working but on another machine:



a) Click "Modify", then click "Find" to find another order.

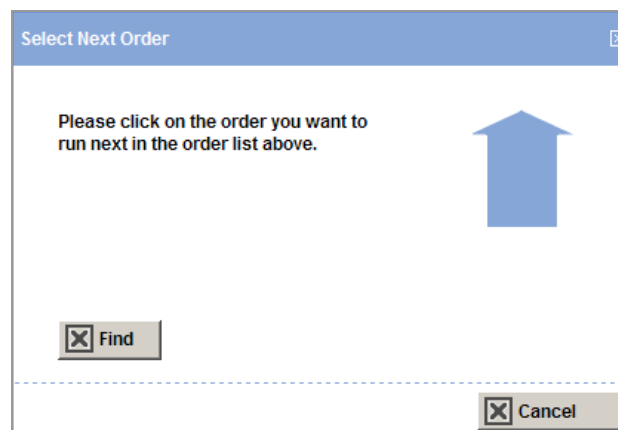


Fig. 10

(Select the operator name etc.)

b) Type the number of the order you want to produce on the machine where you are currently working (here: WELCOME no. 614470) and click on the machine where you want to replace the order. (In our example below, the WELCOME order (initially scheduled on Martin 30) has been put on Machine 65.



65 Piqueuse manuelle				Current Shift	Shift Begin	Crew Leader	09.05		Order Change	
				Morning Shift	05:00	Michael Schwarz	09:38			
Prev.	Start	Due Date	617954	DOM BUNAN PA...	Ink Colors	Spec. Number	Board Grade	Format	Quantity	Next
30	13:00	02.05.1	617954	DOM BUNAN PA...	1: ROUG	11524	B 020K	419x1335	1100	E1
Tuesday 09.05.										
30	05:00	09.05.3	617988	ROCHEGUDE		08466	BC 050	1151x2206	280	EXP
31	08:40	09.05.3	615067	MERENS	1: ROUG	19635	BC 030K	1261x2916	550	65
OND	11:45	03.07.3	614470	WELCOME	1: BLEU	17876	B 020K	382x1349	2500	EXP
Thursday 11.05.										
31	08:35	09.05.3	615066	MERENS	1: ROUG	27182	BC 030K	1171x2956	550	EXP
31	11:40	09.05.3	617987	ROCHEGUDE		32013	BC 040K	916x2266	1100	EXP
Friday 12.05.										
65	09:30	09.05.3	615067	MERENS	1: ROUG	19635	BC 030K	1261x2916	550	EXP
12:15 End of schedule										

Current Order						Next Order					
Order	Grade	Format	Quantity	Due		Order	Grade	Format	Quantity	Due	
					Start Next Order	615067	BC 030K	1261x2916	500:1	09.05.550:1	
Enter Current Production						Enter Past Production					
<input type="button" value="Start Break"/> <input type="button" value="Start Downtime"/> <input checked="" type="button" value="End Shift"/>						<input type="button" value="Enter Production"/> <input type="button" value="Enter Break"/> <input type="button" value="Enter Downtime"/> <input type="button" value="Enter Shift End"/>					

Fig. 11

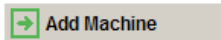
The order will be positioned directly behind the current order as next order on the machine in question.

Example III: The order you have to produce on this machine has not been scheduled on another machine of this type and you have to add an additional operation in the machine sequence of the order.

Click on MODIFY and FIND, and type the number of the order for which you want to insert an additional operation.

Order Details		Machine Sequence
Order No. 615067	Customer Name MERENS	OND Onduleuse
Quantity 500	Due Date 09.05.	31 Rapidex
Corrugator Size 1261 x 2916	Board Grade BC 030	<input type="button" value="→ 65 Piqueuse"/>
References 38		EXP Expéditions
<p>Move this order to machine 65: Click on the operation you want to replace.</p> <p>Please click here if you want to add the current machine to the order's machine sequence instead of replacing an existing machine with it.</p>		
		<input type="button" value="→ Add Machine"/>
		<input type="button" value="✕ Cancel"/>

Fig. 12



Click on. ADD MACHINE. PC-Topp opens a new window offering to insert the machine in question by choosing the right sequence of this operation. For doing so you only have to click where you want to add the machine /operation in question.

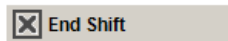
The screenshot shows a production schedule for '65 Piqueuse manuelle' with a 'Next Order' pop-up window. The pop-up displays details for Order No. 615066, Customer Name MERENS, and Machine Sequence 65. It includes fields for Quantity (500), Due Date (09.05.), and Corrugator Size (1171 x 2956). There are 'Insert 65' buttons and a 'Cancel' button. The background schedule shows various orders with their start and end times.

Prev.	Start	Due Date	Order No.	ink Colors	Spec. Number	Board Grade	Format	Quantity	Next
30	13:00	02.05.1	617954	DOM BUNAN PA...	1: ROUG	11524	B 020K	419x1335	1100 E1
Tuesday 09.05.									
30	05:00	09.05.3	617988	ROCHEGUDE	08466	BC 050	1151x2206	280	EXP
31	08:40	09.05.3	615067	MERENS	1: ROUG	19635	BC 030K	1261x2916	550 65
OND	11:45	03.07.3	614470	WELCOME	1: BLEU	17876	B 020K	382x1349	2500 EXP
Thursday 11.05.									
31	08:35	09.05.3	615066	MERENS	1: ROUG	27182	BC 030K	1171x2956	550 EXP
31	11:40	09.05.3	617987	ROCHEGUDE	32013	BC 040K	916x2266	1100	EXP
Friday 12.05.									
65	09:30	09.05.3	615067	MERENS	1: ROUG	19635	BC 030K	1261x2916	550 EXP
	12:15	End of schedule							

Fig. 13

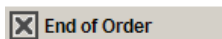
The selected order is displayed below to the right as "Next Order".

If you can't finish an order during the current shift you have to press SHIFT END. After that, PC-Topp will ask you to enter the quantity being produced during the shift.



End of Order

If you finish one or more orders during the current shift, you have to click on END OF ORDER. So, the order will be declared as produced and it will not longer be displayed as current order.



The following screen is displayed to enter production data:

Enter Production Data			
Order No.	Customer Name	Quantity	Due Date
620968	CAMP ROMAIN	12000:1	12.05.
References	Corrugator Size	Board Grade	
12 PN "BOUQUET DE PROVENCE" ROSE	603 x1177	B 020B	
<input type="button" value="m Modify"/>			Original Values
Start Set-Up	<input type="text" value="5"/> : <input type="text" value="35"/>		05:35 09.05.
Start Run	<input type="text" value="8"/> : <input type="text" value="36"/>		08:36 09.05.
End of Order	<input type="text" value="10"/> : <input type="text" value="15"/>		22:17 09.05.
No. of Pallets	<input type="text"/>	Prev. Shifts	Total
Quantity / Pallet	1200	<input type="button" value="m Modify Qty/Pal."/>	1200
Last Pallet	<input type="text"/>		
Total			Total Scheduled 12650
			Enter Quantity in <input type="button" value="→ Products"/>
			Number Out This Machine 1
<input type="button" value="✓ Save"/>			<input type="button" value="✕ Cancel"/>

Fig. 14

The times (START SET-UP, START RUN, END OF ORDER) normally don't have to be modified. Exception: Start Run is during a break. In this case a warning message appears.

Corrections

To correct the time press MODIFY.

You can enter the quantity either in products or in pallets. The quantity refers to *this* shift.

Enter Quantity in

Fig. 15

Number of Pallets

The number of pallets *must* be entered!

◆ Example

NUMBER OF PALLETS = 15

	Prev. Shifts	Total
No. of Pallets	<input type="text" value="15"/>	15
Quantity / Pallet	900 <input type="button" value="m"/> Modify Qty/Pal.	900
Last Pallet	<input type="text"/>	
Total	13500	13500

Save

Fig. 16

The total quantity is automatically computed.

Quantity per Pallet

You can modify the quantity per pallet by clicking MODIFY Qty/Pal. (password protected)

Last Pallet

If the last pallet is entered or corrected, the total quantity is automatically calculated:

	Prev. Shifts	Total
No. of Pallets	<input type="text" value="15"/>	15
Quantity / Pallet	900 <input type="button" value="m"/> Modify Qty/Pal.	900
Last Pallet	<input type="text" value="50"/>	50
Total	12650	12650

Save

Fig. 17

After finishing your input, click on SAVE.

Partially Finished Orders

After clicking END OF ORDER and entering the already produced quantity, PC-Topp automatically knows if the order has to be finished or to be split by comparing the produced and the scheduled quantity.

1. If the total quantity (no of pallets multiplied with the quantity per pallet) is significantly higher than the scheduled quantity you are asked when saving if you want to save it anyway.
2. If an order has not been finished and its produced quantity is significantly lower than the scheduled quantity, PC-Topp suggests to split the order (and to run it later).

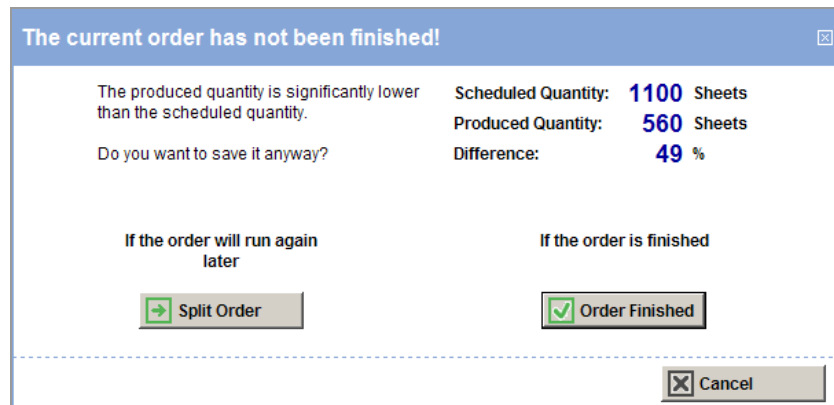
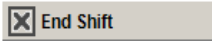


Fig. 18

When clicking on SPLIT ORDER, PC-Topp creates an order part with the quantity still to produce. This order part will be added to the non scheduled orders for this machine so that the planner will re-schedule it for production.

When an order is finished, you have to select the next order manually.

◆ **Manual
Order Start**



End Shift

At the end of the shift, you have to click END SHIFT to close the machine (even if the current order is not finished yet).

- Press END SHIFT

End Shift ✕

Shift	09.05. Morning Shift m Modify		
Shift Begin	<input type="text" value="5 : 00"/>	m Modify	
Shift End	<input type="text" value="11 : 24"/>		
Crew Leader	Michael Schwarz		m Modify
Crew	<input type="checkbox"/> <input type="checkbox"/> All Personnel Will Leave		
Order No.	Customer Name	Quantity	Due Date
617988	ROCHEGUDE	1000:1	09.05.
References		Corrugator Size	Board Grade
CODE 90		1151 x2206	BC 050
No. of Pallets	<input type="text"/>	Prev. Shifts	Total
Quantity / Pallet	140 m Modify Qty/Pal.		140
Last Pallet	<input type="text"/>		
Total			

Total Scheduled	1100
Enter Quantity in	➔ Products
Number Out This Machine	1

✔ Save
✕ Cancel

Fig. 19

Please enter the following data:

- No of pallets
- Quantity per pallet
- Quantity on the last pallet
- Save

Breaks and Downtimes

Breaks

Breaks must be entered manually.

- Press START BREAK
The START BREAK time is displayed (according to the Machine Table)
- Press SAVE

The screenshot displays the PC-Toppnet software interface. At the top, it shows the current shift as 'Morning Shift' starting at 05:00, with a crew leader 'Michael Schwarz' and a date of '09.05.09:00'. Below this is a production schedule table with columns for 'Prev.', 'Start', 'Due Date', 'Ink Colors', 'Spec. Number', 'Board Grade', 'Format', 'Quantity', and 'Next'. The schedule includes entries for 'DOM BUNAN PA...', 'ROCHEGUDE', and 'MERENS' across several days from Tuesday to Thursday. A 'Break' button is visible in the top right corner of the schedule area.

Below the schedule, there are tabs for 'General', 'Downtimes', 'Shift Report', 'Personnel', 'Quality Checks', 'Palletisation', 'Complaints / Comment', and 'Settings'. The 'Shift Report' tab is active, showing 'Current Order' and 'Next Order' details. A dialog box is open for 'Enter Current Production', featuring a green bar for '08:40 - Break' and a 'Cancel Curr. Break' button. Other buttons in the dialog include 'End of Order', 'End Break', 'Start Downtime', 'End Shift', 'Enter Production', and 'Enter Shift End'. At the bottom of the dialog are 'Back to Overview' and 'Further Options' buttons.

Fig. 20

At the end of the break you have to

- Press END BREAK. (The END BREAK time is pre-set).
- Save the current break. Or cancel it if necessary (password protected).

Downtimes

Downtime must be entered manually. Downtime display in the Multi Machine Terminal overview:

60 Coupeuse de		Shift Morning Shift	Shift Begin 05:35
		Crew Leader Michael Schwarz	
13:45	617955	DOM BUNAN PAUL	1100
Tuesday 09.05.			
05:35	620968	CAMP ROMAIN	12650
Wednesday 10.05.			
00:45	620970	ARJOMARI	1980
Monday 15.05.			
07:20	618089	MOSCA PAPETERIE	3302
12:20	620941	CAMP ROMAIN	3300
Tuesday 16.05.			
09:20	620969	CAMP ROMAIN	5000
08:05	End of schedule		
Performance			
Shift Target	Shift Produced	Shift Perf.	Speed
0	0	0%	0
Carton mal collé			

Fig. 21

Downtime Display in the Single Machine View:

60 Coupeuse de rabats		Current Shift Morning Shift	Shift Begin 05:35	Crew Leader Michael Schwarz	09.05. 08:57	Downtime			
Prev.	Start	Due Date		Ink Colors	Spec. Number	Board Grade	Format	Quantity	Next
30	13:45	02.05.1	617955	DOM BUNAN PA...	1: ROUG	11524	B 020K	419x1335	1100 E1
Tuesday 09.05.									
31	05:35	12.05.1	620968	CAMP ROMAIN	2: ROUG NOIR	21383	B 020B	603x1177	12650 EXP
Wednesday 10.05.									
30	00:45	02.06.3	620970	ARJOMARI		10343	B 010K	426x1521	1980 EXP
Monday 15.05.									
31	07:20	09.05.3	618089	MOSCA PAPETE...		28944	C 030K	584x1221	3302 EXP
31	12:20	12.05.1	620941	CAMP ROMAIN	2: ROUG NOIR	21383	B 020B	606x1177	3300 EXP
Tuesday 16.05.									
31	09:20	15.05.	620969	CAMP ROMAIN	1: ROUG	21383	B 020B	606x1177	5000 EXP
08:05+ End of schedule									
General Downtimes Shift Report Personnel Quality Checks Palletisation Complaints / Comment Settings									
Current Order Order: 620968, Grade: B 020B, Format: 603x1177, Quantity: 12000:1, Due: 12.05.12650:1					Next Order Order: 620970, Grade: B 010K, Format: 426x1521, Quantity: 1800:1, Due: 02.06.1980:1				
Enter Current Production <input type="button" value="End of Order"/> <input type="button" value="Start Break"/> <input checked="" type="button" value="End Downtime"/> <input type="button" value="End Shift"/>					Enter Past Production <input type="button" value="Enter Production"/> <input type="button" value="Enter Shift End"/>				
<div style="border: 1px solid red; padding: 5px; display: inline-block;">08:41 - Carton mal collé</div> <input type="button" value="Modify Cause"/>									
<input type="button" value="Back to Overview"/>					<input type="button" value="Further Options"/>				

Fig. 22

◆ "My PC-Topp"

Downtimes are also displayed in the "My PC-Topp" Plant Overview.

If a Downtime Occurs:

- Press START DOWNTIME
- Enter the Start Time
- Click SELECT CAUSE and enter the downtime cause
- Enter a comment, if needed...
- Save

The following display appears.

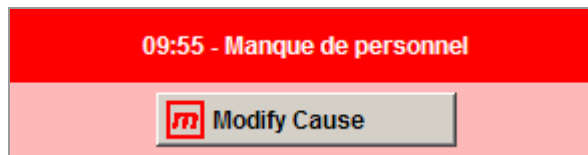


Fig. 23

- To modify the cause, press Modify Cause and save.
- Press End Downtime

The following screen is displayed.

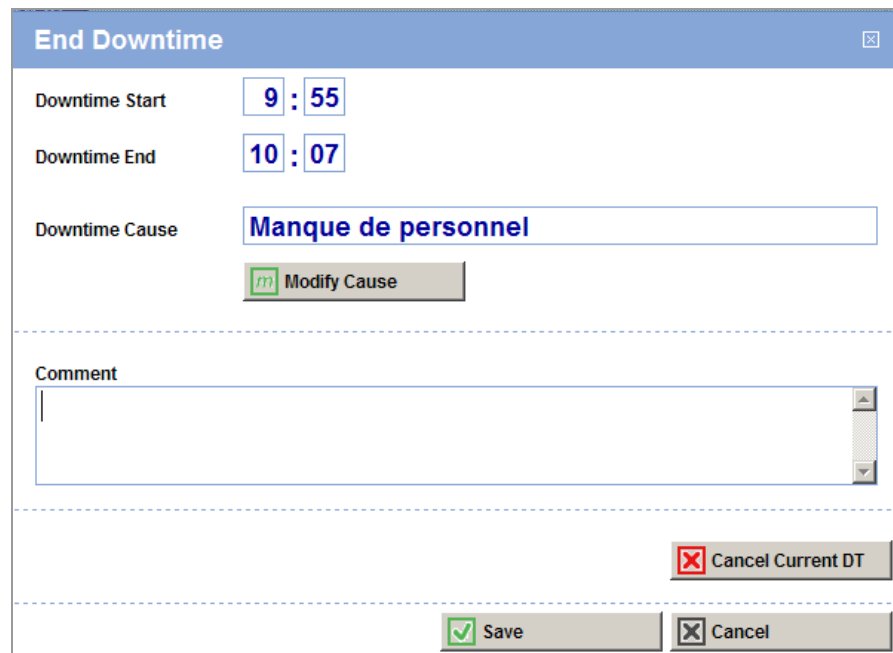


Fig. 24

- Enter a comment or correct the times, if necessary
- Click SAVE

To cancel the current downtime, password entry is required.

Palletisation

Fig. 25

Pallet Label Printing

You can edit pallet labels via the tab "Palletisation", even half finished (if the machine in question is not the last machine of the order's machine sequence). In this case PC-Topp will ask you to enter a quantity per pallet for internal palletisation:

Fig. 26

If the machine is the last one in the order's sequence, PC-Topp presents the different pallets for this order in the form of icons corresponding to the scheduled or produced quantity (yellow = scheduled, grey = produced).

After pressing "Declare Produced":

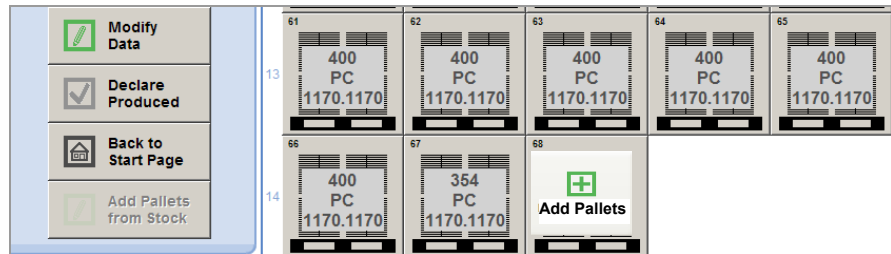


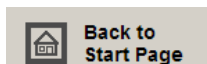
Fig. 27

For the quantity of the last pallet you only have to click the last pallet icon, to modify the quantity in question and to click the SAVE button.

Modifying Details:

The screenshot shows a dialog box titled 'Pallet Details' with a close button (X) in the top right corner. The dialog is divided into three columns: 'Palletisation', 'Overall Dimensions', and 'Palletisation Instructions'.
 - **Palletisation:** Quantity (400), Pallet Type (PC), Pallet Format (1170.1170), Pallet Description (empty), Palletisation Pattern (empty), Bundles (at).
 - **Overall Dimensions:** Width (empty), Length (empty), Height (190), No. of Stacks (empty).
 - **Palletisation Instructions:** Wrapping (E), Strapping (II), Protection (empty), Label Type (1), No. of Labels (1).
 At the bottom right, there are two buttons: 'Save' (with a green checkmark icon) and 'Close' (with an X icon).

Fig. 28



To return, please press the BACK TO START PAGE button!