

Pallet Recording to the Host

Field No.	Description	A/N	Length (Bytes)	Offset	Remarks
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Pallet Identification

0	<i>Record Type</i>	A	1	0	
1	<i>SSCC Number</i>	N	18	1	
1.1	<i>Reserved</i>	A	2	19	
2	<i>Order Number</i>	A	10	21	
3	<i>Part Number</i>	A	4	31	
4	<i>Part Run ID / Reserved</i>	A	1	35	
5	<i>Pallet No.</i>	N	4	36	
6	<i>Internal Pallet Flag</i>	B/A	1	40	X = internal pallet B = external pallet
6.1	<i>Reserved</i>	A	9	41	

Article Data

7	<i>Article Number</i>	A	20	50	
8	<i>Machine Code</i>	A	6	70	
8.1	<i>Next Machine Code</i>	A	6	76	
8.2	<i>Conversion Step Number</i>	N	1	82	
9	<i>Reserved</i>	A	37	83	

Pallet Data

10	<i>Quantity on Pallet</i>	N	6	120	
11	<i>Date of Palletizing</i>	A	8	126	
12	<i>Time of Palletizing</i>	A	4	134	
13	<i>Last Pallet Flag</i>	A	1	138	
14	<i>Pallet Tape</i>	A	6	139	
15	<i>Pallet Size</i>	A	9	145	
16	<i>Wrapping (Film)</i>	A	5	154	
17	<i>Strapping</i>	A	5	159	
18	<i>Protection</i>	A	5	164	
19	<i>Palettizing Pattern</i>	A	6	169	
20	<i>No. Stacks per Transport Unit</i>	N	1	175	
21	<i>Total Height of Transport Unit</i>	N	3	176	
22	<i>Overall Dimensions: Width</i>	N	4	179	
23	<i>Overall Dimensions: Length</i>	A	4	183	
24	<i>Reserved</i>	A	113	187	

Comments

Field 0	Remarks
Record Type 1	Additional pallet
Record Type 2	Retransmit a pallet information (the same pallet information has already been sent)
Record Type 3	Cancel palletizing information
Field 1	
SSCC Number	<p>Example: (00) 0 1234567890123456 0</p> <ol style="list-style-type: none"> 1. The SSCC number always has 18 characters. (The first two characters in paranthesis (= application identifier) do <i>not</i> belong to the SSCC number, they are only sent when printing barcodes. 2. The first number (here:0) is the extension digit, it can be used to distinguish different companies, e.g. 0,1, 2 etc. 3. The company prefix and the serial number together have 16 characters, A prefix of 7 characters allows max. 999.999.999 serial numbers (7+9=16). A prefix of 9 characters allows max. 9.999.999 serial numbers (9+7=16) 4. The last number (here:0) is the check sum. 5. The extension digit + company prefix = DataSet parameter SSCC_Header