

Transfer from the Host: Status of Ordered Sheets

Field No.	Description	A/N	Length (Bytes)	Offset	Remarks
1	Order Number	A	10	0	
2	Part Number	A	4	10	
3	Part Run ID / Reserved	A	1	14	
4	Supplier Code	A	6	15	
5	Transaction Code	N	1	21	
6	Date of Arrival	N	8	22	(DDMMYYYY)
7	Time of Arrival	N	4	30	(HHMM)
8	Quantity	B/N	6	34	
9	Order not finished?	B/A	1	40	

Comments

Field	Remarks
4	Code including an abridgment for the respective plant, for example ES1, ES2
5	The following transaction codes are defined: 0: Order Sheets: sets the status of the order in PC-Topp to "Ordered" 1: Confirm Sheets Delivery 2: Enter Sheets Delivery 3: Unschedule
6-7	Date and time the sheets are arriving from external supplier. According to the Transaction Code (see field 5) the values in the fields 6-8 are either scheduled or real. Not applicable for transaction code 3
8	The quantity field can be either blank or numeric and has different meanings depending on the transaction code: 0 (Order Sheets): specifies the number of sheets to be ordered 1 (Confirm Delivery): specifies the number of sheets confirmed to be delivered 2 (Enter Delivery): specifies either a part or all the sheets actually arrived from the supplier 3: not applicable If the field quantity is left blank for an order that is not ordered (or confirmed or delivered) yet, the quantity is calculated as the ordered quantity plus the waste on all machines (operations). If the field quantity is left blank for an order with a different status, then the « known » quantity is used, i.e. for example the quantity ordered previously. For the transaction 2 (sheets delivery), a blank quantity means that the outstanding balance of the order has been delivered (or the entire order if there were no previous deliveries).

9	<p>Partial Deliveries - Only relevant for Transaction Type 2:</p> <p>Leave that field empty if the delivery of sheets for the order is complete and no further deliveries are expected.</p> <p>If there are still sheets left to be received, send an X in that field.</p> <p>If this field is blank, then the order gets the status “delivered” (produced); if it is not blank, then the order stays in its previous state (or gets the status “confirmed” if the previous state was “delivered”).</p> <p>NB: Partly deliveries cannot be scheduled using transaction type 0 or 1. You always order and confirm the total quantity needed..</p>
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