

Board Grade	Remarks	Price /				Board Thickn	Speed		Paper Combination	
		g / m ²	Starch	1000 m ²	t		Average	Target		
Others										
ERROR										
B Flute	Total Board Grades: 37					OND: 112		B		
B222P008S	*Pr,print 3SUISSES	407	14	259	636			P008	C120	C120
B222SS		397	14	128	322	2.9		S120	C120	C120
B222WS		402	14	149	371	2.9		W120	C120	C120
B244WS		449	14	165	367	3.0		W120	C140	C140
B247WS	SPECIAL COTELLE	579	14	210	363			W120	C140	S270
B249P008S	*Pr,print 3SUISSES	514	14	296	576			P008	C140	C200
B322P121S	PREIMPRIME BONDUELLE	417	14	489	1173			P121	C120	C120
B322ZS	SPECIAL BCI	398		90	226				C120	S120
B322ZW		177	14	2000	11299			Z13		
B422BS		417	14	179	429	2.9		B140	C120	C120
B422BW		422	14	201	476	2.9		B140	C120	W120
B422SS		417	14	135	324	3.0		S140	C120	C120
B424BK		442	14	217	491			B140	C120	K140
B424P067B	*Pr,print Entremont	437	14	389	890			P067	C120	B140
B424SS		437	14	142	325	3.0		S140	C120	C140
B427BS	Sp,ciale	567	14	231	407	3.9		B140	C120	S270
B429BP010	*Pr,print PIPER	497	14	279	561			B140	C120	P010
B429BS		497	14	207	416	3.1		B140	C120	C200
B429K\$	* Sp,ciale K\$ 7/3/05	502	14	193	384			K140	C120	S200
B444BS	* Sp,ciale KCC 0505	464	14	195	420			B140	C140	C140
B444SS	* Sp,ciale KCC 0505	464	14	151	325			S140	C140	C140
B449BB	*Sp,c Entremont 0805	529	14	278	526			B140	C140	B200
B449BS	COMPO PROVISIOIRE LU	524	14	216	412			B140	C140	S200
B449WS	ESSAI LU	524	14	194	370			W140	C140	C200
B626SS		473	14	155	328	3.0		S160	C120	S160
B629WS	ESSAI LU	522	14	185	354			W160	C120	C200
B646SS	SPECIAL	500	14	164	328			S160	C140	S160
B649WS	ESSAI LU	549	14	194	353			W160	C140	C200
B747SS	Sp,ciale	724	14	240	331	3.3		S270	C140	S270
B924SS		497	14	162	326	3.1		S200	C120	C140
B927SS		627	14	207	330	3.3		S200	C120	S270
B929SS		557	14	183	329	3.3		S200	C120	C200
B944SS	Sp,ciale	524	14	171	326	3.1		S200	C140	C140
B947BS	* Sp,ciale LU	659	14	278	422			B200	C140	S270
B947SS	Sp,ciale	654	14	216	330	3.2		S200	C140	S270
B949SS		584	14	192	329	3.2		S200	C140	C200
B997BS	* Sp,ciale INTERPACK	738	14	306	415			B200	C200	S270

Board Grade	Remarks	Price /		Board	Speed		Paper Combination		
		g / m ²	Starch		1000 m ² t	ECT		Thickn	Average
C Flute	Total Board Grades: 39						OND: 115	C	
C222SS		409	12	132	323	4.1	S120	C120	C120
C222WS	Sp,ciale	414	12	153	370	4.1	W120	C120	C120
C244WS	Sp,ciale	463	12	170	367	4.1	W120	C140	C140
C249WS		523	12	191	365	4.2	W120	C140	C200
C346KS	* Sp,ciale SOCHAPE	491	12	187	381	4.1	K130	C140	S160
C422BS		429	12	183	427	4.0	B140	C120	C120
C422SS		429	12	139	324	4.1	S140	C120	C120
C429BS	Sp,ciale	509	12	211	415		B140	C120	C200
C429KS	SPECIAL AVENTIS	514	12	197	383		K140	C120	C200
C444BB	* Sp,ciale COLGATE	478	12	245	513		B140	C140	B140
C444BS		478	12	200	418	4.1	B140	C140	C140
C444KS	* Sp,ciale KS 7/3/05	483	12	186	385		K140	C140	C140
C444SS		478	12	156	326	4.2	S140	C140	C140
C449BS		538	12	221	411	4.2	B140	C140	C200
C469BS	* Sp,ciale COCA	564	12	231	410		B140	S160	C200
C494KK	* Sp,ciale NRJT	575	12	248	431		K140	C200	K140
C497BS	* Sp,ciale COCA	695	12	276	397	4.3	B140	C200	S270
C626SS	A supprimer	485	12	159	328		S160	C120	S160
C646SS		514	12	169	329	4.2	S160	C140	S160
C666SS		540	12	179	331	4.4	S160	S160	S160
C696WW	ESSAI COLGATE	615	12	232	377		W160	C200	W160
C747SS		738	12	245	332	4.5	S270	C140	S270
C797SS	* Sp,ciale AIRSEC	825	12	276	335		S270	C200	S270
C927SS	Sp,ciale	639	12	211	330	4.1	S200	C120	S270
C929SS		569	12	187	329	4.3	S200	C120	C200
C946SS		556	12	183	329	4.3	S200	C140	S160
C947BS	Sp,ciale	673	12	283	421	4.3	B200	C140	S270
C947K\$	* Sp,ciale K\$ 8/3/05	673	12	260	386		K200	C140	S270
C947SS		668	12	221	331	4.4	S200	C140	S270
C947WS	COLGATE	673	12	223	331		W200	C140	S270
C949BS	Sp,ciale	603	12	259	430	4.2	B200	C140	C200
C949SS		598	12	197	329	4.4	S200	C140	C200
C949WS	ESSAI COLGATE	603	12	199	330		W200	C140	S200
C969SS	* Sp,ciale TOUFFLET	624	12	207	332		S200	S160	C200
C969WW	ESSAI COLGATE	634	12	211	333		W200	S160	W200
C996WW	ESSAI COLGATE	655	12	232	354		W200	C200	W160
C999BS	* SPECIALE BRESSOR	690	12	290	420		B200	C200	C200
C999SS	Sp,ciale	685	12	228	333	4.4	S200	C200	C200
C999WW	ESSAI COLGATE	695	12	232	334		W200	C200	W200

Board Grade	Remarks	Price /		Price /	Board	Speed		Paper Combination						
		g / m ²	Starch	1000 m ²	ECT	Thickn	Average	Target						
E Flute	Total Board Grades: 11						OND: 100	E						
E222SS		404	26	126	312	1.7			S120	C120	C120			
E222WS		409	26	147	359	1.8			W120	C120	C120			
E422BS		424	26	177	417	1.7			B140	C120	C120			
E422BW	*SPECIALE	429	26	199	464				B140	C120	W120			
E422SS	* Sp.ciale LU 260405	424	26	133	314				S140	C120	C120			
E424BS	SPECIAL REAL	444	26	184	414				B140	C120	C140			
E424SS		444	26	140	315	1.7			S140	C120	C140			
E424WW	*Sp.c Unilever 0506	444	26	185	417				W140	C120	W140			
E429BS		504	26	205	407	1.8			B140	C120	C200			
E626SS		480	26	153	319	1.8			S160	C120	S160			
TEST COMPO	Test pour W140	444	26	185	417				W140	C120	W140			
BC Flute	Total Board Grades: 24						OND: 100	B C						
BC22222SS		691	26	221	320	6.7			S120	C120	C120	C120	C120	
BC42222BS		711	26	272	383	6.7			B140	C120	C120	C120	C120	
BC42224K\$	* Sp.ciale K\$ 8/3/05	736	26	266	361				K140	C120	C120	C120	S140	
BC42224SS		731	26	235	321	6.7			S140	C120	C120	C120	C140	
BC42229BS	Sp.ciale	791	26	300	379	6.6			B140	C120	C120	C120	C200	
BC42244BS		760	26	289	380				B140	C120	C120	C140	C140	
BC42249BS	* Sp.cial SODEL	820	26	310	378				B140	C120	C120	C140	C200	
BC42249K\$	* Sp.ciale K\$ 8/3/05	825	26	296	359				K140	C120	C120	C140	S200	
BC42447K\$	* Sp.ciale K\$ 8/3/05	915	26	327	357				K140	C120	C140	C140	S270	
BC62226SS		767	26	248	323	6.7			S160	C120	C120	C120	S160	
BC72447SS	Sp.ciale	1040	26	341	328	7.0			S270	C120	C140	C140	S270	
BC92224SS	Sp.ciale	791	26	255	322	6.8			S200	C120	C120	C120	C140	
BC92229BS		856	26	338	395	6.7			B200	C120	C120	C120	C200	
BC92229SS		851	26	276	324	6.8			S200	C120	C120	C120	C200	
BC92242BW	* Sp.ciale PIPER	810	26	342	422				B200	C120	C120	C140	W120	
BC92247BS		955	26	372	390	6.7			B200	C120	C120	C140	S270	
BC92249SS	A supprimer	880	26	286	325				S200	C120	C120	C140	C200	
BC92447SS		970	26	317	327	7.0			S200	C120	C140	C140	S270	
BC94447B\$	Sp.ciale TMD \$	1001	26	388	388				B200	C140	C140	C140	S270	
BC94447BS	Sp.ciale	1001	26	388	388	7.0			B200	C140	C140	C140	S270	
BC94797K\$	* Sp.ciale K\$ 8/3/05	1218	26	441	362				K200	C140	S270	C200	S270	
BC94997SS	Sp.ciale	1143	26	378	331	7.1			S200	C140	C200	C200	S270	
BC96667SS	* Sp.ciale COCA	1064	26	353	332				S200	S160	S160	S160	S270	
BC96669SK	ESSAI COCA ASUPPRIME	1004	26	362	361				E200	S160	S160	S160	K200	

Board Grade	Remarks	Price /		Board	Speed		Paper Combination							
		g / m ²	Starch		1000 m ² t	ECT	Thickn	Average	Target					
EB Flute	Total Board Grades: 17						OND: 100	E		B				
EB22222SS		686	40	215	313	4.7		S120	C120	C120	C120	C120		
EB22222WS		691	40	236	342	4.3		W120	C120	C120	C120	C120		
EB22222WW	Sp,ciale	696	40	258	371	4.4		W120	C120	C120	C120	C120	W120	
EB42222BS		706	40	266	377			B140	C120	C120	C120	C120		
EB42224SS		726	40	229	315	4.5		S140	C120	C120	C120	C120	C140	
EB42229BP010	* Anti abrasif PIPER	786	40	366	466			B140	C120	C120	C120	C120		P010
EB42229BS		786	40	294	374	4.4		B140	C120	C120	C120	C120	C200	
EB42229K\$	* Sp,cial BIO MERIEU	791	40	280	354			K140	C120	C120	C120	C120	S200	
EB44447BS	SPECIALE CORMAN	929	40	343	369			B140	C140	C140	C140	C140	S270	
EB44449BK	SPECIALE CORMAN	864	40	358	414			B140	C140	C140	C140	C140	K200	
EB44449BS		859	40	319	371			B140	C140	C140	C140	C140	C200	
EB62226SS		762	40	242	318	4.6		S160	C120	C120	C120	C120	S160	
EB92222BW	SPECIAL PIPER	776	40	326	420			B200	C120	C120	C120	C120	W120	
EB92224P020S	* Pr,pr CORNILLEAU	791	40	429	542			P020	C120	C120	C120	C120	C140	
EB92229BS		851	40	332	390	4.5		B200	C120	C120	C120	C120	C200	
EB92229SS		846	40	270	319	4.6		S200	C120	C120	C120	C120	C200	
EB94447BS		994	40	381	383	4.6		B200	C140	C140	C140	C140	S270	