

03.04.1989 - 23.04.1989

Date	Open h		m / min	Down h	Production		Comb. Ø m	Average			Performance			
	Prod. h	m² / h			m²	m		Roll	Used	Trim	Qual.	Perf.	Avail.	OEE
Week 15														
03.04.	24'00	20,410	155	2'35	489,839	223,908	89	2188	2116	3.30%	99.5%	107.6%	89.2%	95.6%
	21'25	22,872	174	10.8%										
04.04.	24'00	16,288	122	5'01	390,917	175,817	101	2223	2152	3.21%	99.5%	91.7%	79.1%	72.2%
	18'59	20,593	154	20.9%										
05.04.	17'12	12,166	90	6'43	209,254	92,842	34	2254	2182	3.20%	98.4%	104.0%	60.9%	62.4%
	10'29	19,961	148	39.1%										
06.04.	9'52	17,580	131	2'32	173,456	77,309	31	2244	2181	2.78%	92.2%	98.9%	74.3%	67.8%
	7'20	23,653	176	25.7%										
07.04.	24'00	22,907	175	2'42	549,776	252,246	95	2180	2116	2.90%	99.5%	110.3%	88.8%	97.4%
	21'18	25,811	197	11.3%										
08.04.	24'00	24,945	187	1'44	598,674	269,708	118	2220	2138	3.68%	99.6%	113.5%	92.8%	104.9%
	22'16	26,887	202	7.2%										
Week 15														
09.04.	24'00	20,686	153	3'01	496,472	220,516	89	2251	2173	3.48%	99.3%	101.2%	87.4%	87.8%
	20'59	23,660	175	12.6%										
10.04.	24'00	21,570	163	3'25	517,687	235,309	104	2200	2119	3.71%	99.8%	111.9%	85.8%	95.8%
	20'35	25,151	191	14.2%										
11.04.	24'00	20,111	146	3'54	482,660	210,622	71	2292	2217	3.27%	99.6%	106.1%	83.8%	88.6%
	20'06	24,013	175	16.3%										
12.04.	22'12	16,435	127	6'28	364,868	169,285	57	2155	2084	3.33%	99.8%	113.9%	70.9%	80.5%
	15'44	23,191	179	29.1%										
13.04.	7'58	18,713	145	1'06	149,079	69,294	27	2151	2068	3.86%	100.0%	104.4%	86.2%	89.9%
	6'52	21,711	168	13.8%										
14.04.	24'01	18,458	139	2'24	443,309	200,461	86	2211	2134	3.50%	99.4%	109.5%	90.0%	97.9%
	21'37	20,508	155	10.0%										
15.04.	23'59	22,396	168	3'23	537,135	241,766	99	2222	2149	3.27%	99.4%	111.2%	85.9%	95.0%
	20'36	26,075	196	14.1%										
Week 16														
16.04.	24'01	21,707	174	3'43	521,332	250,435	97	2082	1993	4.24%	99.7%	118.4%	84.5%	99.8%
	20'18	25,681	206	15.5%										
17.04.	23'59	20,728	158	3'12	497,127	226,742	81	2192	2108	3.84%	99.7%	113.9%	86.7%	98.4%
	20'47	23,920	182	13.3%										
18.04.	24'00	22,701	167	2'30	544,814	240,070	98	2269	2190	3.50%	99.7%	111.0%	89.6%	99.1%
	21'30	25,340	186	10.4%										
19.04.	21'39	25,854	195	1'19	559,731	252,890	84	2213	2136	3.50%	99.7%	114.5%	93.9%	107.2%
	20'20	27,528	207	6.1%										
20.04.	7'56	15,763	109	1'39	125,057	51,885	29	2410	2327	3.44%	99.7%	102.4%	79.2%	80.9%
	6'17	19,903	138	20.8%										
21.04.	24'00	24,240	185	2'35	581,760	265,805	76	2189	2121	3.11%	99.6%	116.3%	89.2%	103.4%
	21'25	27,164	207	10.8%										
22.04.	24'05	20,228	151	3'35	487,153	217,486	98	2240	2160	3.58%	99.4%	108.5%	85.1%	91.8%
	20'30	23,764	177	14.9%										
Week 17														
23.04.	23'55	22,098	163	2'28	528,504	233,585	81	2263	2187	3.34%	99.8%	117.9%	89.7%	105.5%
	21'27	24,639	181	10.3%										
Total	446'49	20,699	156	65'59	9,248,604	4,177,981	1,645	2214	2137	3.45%	99.4%	109.9%	85.2%	93.1%
	380'50	24,285	183	14.8%			2,540							